



FLAME RETARDED PVC FORMULATIONS

PVC formulations for cable industry (LOI 32; Frost resisted -30°C)

Component	PHR
PVC	100
Diethylphthalate	56
Diethylsebacinate	-
ECOPIREN 5C - modified with stearic acid 1%	50
Antimony trioxide	6
Dispersed Carbon	2
Diphenylolepropane	0.4
Lead Trihydroxysulfate	4
Calcium Stearate	0.8
Total	219.2

Characteristics	Values
LOI	32
Tensile Strength (MPa)	15
Elongation at Break (%)	310
Brittleness Temperature (°C)	-30
MFI (g/10 min)	33

115093, Russian Federation, Moscow, Lusinovskaya st., 36, bld. 1, 8-th floor

Phone/Fax: + 7 495 789 6530

E-mail: info@ecopiren.ru

Web: www.ecopiren.ru



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